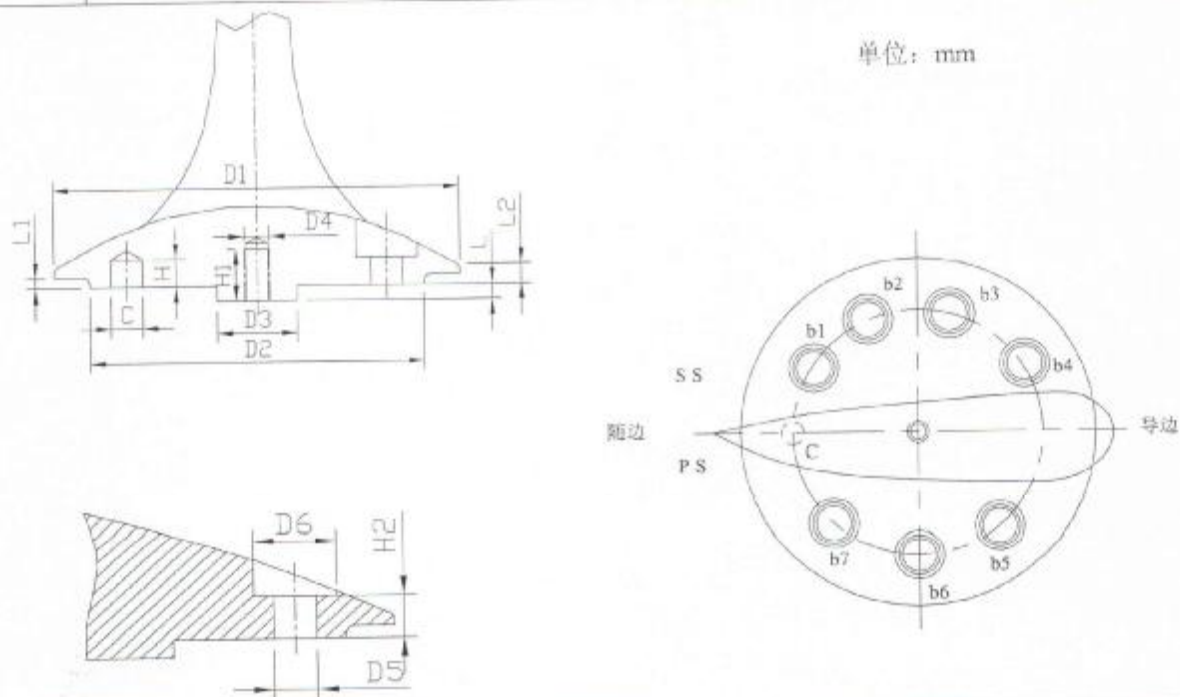


船名/船号: Ship No. or Name:		神华轮		厚度记录 THICKNESS RECORD					大连船用推进器有限公司 DMPC														
				半径 Radius																			
				位置 (X) Position L.E.→T.E.																			
				设计尺寸 Design Thickness																			
				公差 Tolerance																			
				叶片编号 Blade No.																			
0.5R										0.4R													
20%		10%		0		10%		20%		20%		10%		0		10%		20%					
63.3		72.4		70.9		63.0		46.2		72.0		87.0		93.4		90.8		57.0					
2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5				
63.0	-0.3	72.0	-0.4	71.0	0.1	63.0	0.0	46.0	-0.2	72.0	0.0	87.0	0.0	93.0	-0.4	91.0	0.3	57.0	0.0				
63.0	-0.3	72.0	-0.4	70.0	-0.9	63.0	0.0	46.0	-0.2	72.0	0.0	87.0	0.0	93.0	-0.4	91.0	0.3	57.0	0.0				
63.0	-0.3	72.0	-0.4	71.0	0.1	63.0	0.0	46.0	-0.2	72.0	0.0	87.0	0.0	93.0	-0.4	91.0	0.3	57.0	0.0				
0.6R										0.7R													
20%		10%		0		10%		20%		20%		10%		0		10%		20%					
53.6		57.4		57.3		50.1		37.3		45.0		49.9		48.5		46.4		34.0					
2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5				
53.0	-0.6	57.0	-0.4	57.0	-0.3	50.0	-0.1	37.0	-0.3	45.0	0.0	50.0	0.1	48.0	-0.5	46.0	-0.4	34.0	0.0				
53.0	-0.6	57.0	-0.4	57.0	-0.3	50.0	-0.1	37.0	-0.3	45.0	0.0	49.5	-0.4	48.0	-0.5	46.0	-0.4	34.0	0.0				
53.0	-0.6	57.0	-0.4	57.0	-0.3	50.0	-0.1	37.0	-0.3	45.0	0.0	49.5	-0.4	48.0	-0.5	46.0	-0.4	34.0	0.0				
0.8R										0.9R													
20%		10%		0		10%		20%		20%		10%		0		20%		10%					
39.1		40.5		39.8		36.5		30.0		30.0		30.0		33.0		30.5		25.5					
2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5				
39.0	-0.1	40.0	-0.5	39.5	-0.3	36.0	-0.5	30.0	0.0	30.0	0.0	30.0	0.0	33.0	0.0	30.0	-0.5	25.0	-0.5				
39.0	-0.1	40.5	0.0	39.0	-0.8	36.0	-0.5	30.0	0.0	30.0	0.0	30.0	0.0	33.0	0.0	30.0	-0.5	25.0	-0.5				
39.0	-0.1	40.0	-0.5	39.5	-0.3	36.0	-0.5	30.0	0.0	30.0	0.0	30.0	0.0	33.0	0.0	30.0	-0.5	25.0	-0.5				
0.95R										Tolerance based on + 2.5% and -1.5% of designed thickness or +2.5mm and -1.5mm whichever is greater 单位 / Unit: mm													
20%		10%		0		10%		20%															
25.0		28.0		28.0		25.0		18.5															
2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5	2.5	-1.5														
25.0	0.0	28.0	0.0	28.0	0.0	25.0	0.0	18.0	-0.5														
25.0	0.0	28.0	0.0	28.0	0.0	25.0	0.0	18.0	-0.5														
25.0	0.0	28.0	0.0	28.0	0.0	25.0	0.0	18.5	0.0														

订货号 Order No.		神华轮		螺 距 记 录 PITCH RECORD										大连船用推进器有限公司 DMPC																													
												半径 Radius		0.4R																													
												位置 (°) Position L.E.--T.E.		30-20			20-10			10-0			0-10			10-20			截面 Sec.														
												设计局部螺距 mm Design Local Pitch		40.5			32.5			30.5			30.0			28.0			161.5														
												公差 ±mm Tolerance		0.6			0.6			0.6			0.6			0.6			3.6														
												叶片编号 Blade No.		1		40.0		-0.5		33.0		0.5		30.5		0.0		30.0		0.0		28.0		0.0		0.0							
2		40.5		0.0		32.5		0.0		30.0				-0.5		29.5		-0.5		27.5		-0.5		-1.5																			
3		41.0		0.5		32.5		0.0		30.5				0.0		29.5		-0.5		28.0		0.0		0.0																			
半径 Radius		0.8R										0.5R																															
位置 (°) Position L.E.--T.E.		20-10			10-0			0-10			10-20			截面 Sec.		30-20			20-10			10-0			0-10			10-20			截面 Sec.												
设计局部螺距 mm Design Local Pitch		-2.5			-2.5			-1.5			7			0.5		28			24.5			23			23.5			28.5			127.5												
公差 ±mm Tolerance		0.6			0.6			0.6			0.6			0.0		0.6			0.6			0.6			0.6			0.6			1.9												
叶片编号 Blade No.		1		-2.0		0.5		-2.5		0.0		-1.5		0.0		7.0		0.0		0.5		28.5		0.5		24.2		-0.3		23.0		0.0		23.5		0.0		28.5		0.0		0.2	
		2		-2.5		0.0		-2.5		0.0		-1.5		0.0		7.0		0.0		2.0		28.5		0.5		24.2		-0.3		23.0		0.0		23.5		0.0		28.0		-0.5		-0.3	
		3		-2.0		0.5		-2.5		0.0		-1.5		0.0		7.0		0.0		3.5		28.5		0.5		24.2		-0.3		23.0		0.0		23.5		0.0		28.5		0.0		0.2	
半径 Radius		0.9R										0.6R																															
位置 (°) Position L.E.--T.E.		20-10			10-0			0-10			10-20			截面 Sec.		30-20			20-10			10-0			0-10			10-20			截面 Sec.												
设计局部螺距 mm Design Local Pitch		-12			-13.5			-11.5			-4			-41		19.5			16.0			14.5			17			24.5			91.5												
公差 ±mm Tolerance		0.6			0.6			0.6			0.6			-0.6		0.6			0.6			0.6			0.6			0.6			1.4												
叶片编号 Blade No.		1		-12.0		0.0		-13.5		0.0		-11.5		0.0		-4.0		0.0		1.0		19.3		-0.2		16.0		0.0		14.2		-0.3		17.0		0.0		24.3		-0.2		-0.7	
		2		-12.0		0.0		-13.5		0.0		-11.5		0.0		-4.0		0.0		2.0		19.3		-0.2		16.0		0.0		14.2		-0.3		17.0		0.0		24.3		-0.2		-0.7	
		3		-12.0		0.0		-13.5		0.0		-11.5		0.0		-4.0		0.0		3.0		19.3		-0.2		16.0		0.0		14.2		-0.3		17.0		0.0		24.3		-0.2		-0.7	
半径 Radius		0.95R										0.7R																															
位置 (°) Position L.E.--T.E.		20-10			10-0			0-10			10-20			截面 Sec.		30-20			20-10			10-0			0-10			10-20			截面 Sec.												
设计局部螺距 mm Design Local Pitch		-16.5			-19.5			-17			-9.5			-62.5		9.5			6			6.5			9.5			15			46.5												
公差 ±mm Tolerance		0.6			0.6			0.6			0.6			-0.9		0.6			0.6			0.6			0.6			0.6			0.7												
叶片编号 Blade No.		1		-16.5		0.0		-19.5		0.0		-17.0		0.0		-9.5		0.0		1.0		9.5		0.0		6.0		0.0		6.5		0.0		9.5		0.0		15.0		0.0		0.0	
		2		-16.5		0.0		-19.5		0.0		-17.0		0.0		-9.5		0.0		2.0		9.5		0.0		6.0		0.0		6.5		0.0		9.5		0.0		15.0		0.0		0.0	
		3		-16.5		0.0		-19.5		0.0		-17.0		0.0		-9.5		0.0		3.0		9.5		0.0		6.0		0.0		6.5		0.0		9.5		0.0		15.0		0.0		0.0	

桨叶机械检查记录

船推	09-71	产品名称	神华轮叶片	旋向	右
图号	DMPP-0909-01		铸件号	28-09-9-28-1	



				位置		D5	D6	H2	
位置	图纸尺寸	公差	实测	图纸尺寸		Φ54	Φ84	46	
D1	Φ488		-0.1	实测	b1	X	+0.15	+0.15	+0.1
D2	Φ449		-0.1			Y	+0.15	+0.15	+0.1
D3	200	h6	-0.03		b2	X	+0.14	+0.15	+0.1
D4	M30		M30			Y	+0.14	+0.15	+0.1
H1	50		0		b3	X	+0.14	+0.16	+0.1
C	Φ55		+0.02			Y	+0.14	+0.16	+0.1
H	30		+1		b4	X	+0.14	+0.16	+0.1
L	10		-0.1			Y	+0.14	+0.16	+0.1
L1	1.5		+0.04		b5	X	+0.13	+0.15	+0.1
L2	30		0			Y	+0.13	+0.15	+0.1
					b6	X	+0.14	+0.15	+0.1
						Y	+0.14	+0.15	+0.1
					b7	X	+0.14	+0.16	+0.1
						Y	+0.14	+0.16	+0.1

检验: 肖爱民

日期: 2009-10-26

Form no. Y09M09D08